

## LIST OF THE MAIN JOBS PERFORMED

Equipment & Description of the Job	Client / Plant	Period
<p><b>No.1 BIMETALLIC HP UREA STRIPPER Unit 01</b></p> <ul style="list-style-type: none"> <li>➤ Shortening in-situ (without removing the stripper from its position)</li> <li>➤ Modification of the protrusion of tubes on the bottom tubesheet from 5mm to 18mm</li> <li>➤ Remaking of all bottom tube to tubesheet welds</li> </ul>	<p><b>IFFCO</b> Indian Farmers Fertilizer Co. PHULPUR II Unit Ghiyanagar, UP INDIA</p>	May / June 2022
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Partial relining</li> <li>➤ Repair and replacement of tray supports</li> <li>➤ Repair of existing liner</li> </ul> <p><b>AMMONIA PRIMARY REFORMER</b></p> <ul style="list-style-type: none"> <li>➤ Welding of Catalyst tubes</li> </ul>	<p><b>OMIFCO</b> Oman India Fertilizer Company SAOC SUR Sultanate of Oman</p>	March / April 2022
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Opening of trays, inspection and repair of liner welds</li> <li>➤ Installation of No. 6 new SAIPEM Supercups® trays</li> </ul> <p><b>HP PROCESS PIPING</b></p> <ul style="list-style-type: none"> <li>➤ Opening and box up of HP valves and flanges</li> <li>➤ Modification of HP lines to improve alignment and reduce leaks</li> </ul>	<p><b>GPIC</b> Gulf Petrochemical Industries Co. Al-Manama BAHRAIN</p>	March 2022
<p><b>No. 2 BIMETALLIC HP UREA STRIPPERS Unit 31/41</b></p> <ul style="list-style-type: none"> <li>➤ Shortening in-situ (without removing the stripper from its position)</li> <li>➤ Modification of the protrusion of tubes on the bottom tubesheet from 5mm to 18mm</li> <li>➤ Remaking of all bottom tube to tubesheet welds</li> </ul>	<p><b>IFFCO</b> Indian Farmers Fertilizer Co. PHULPUR II Unit Ghiyanagar, UP INDIA</p>	January/February 2022
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of top dome</li> <li>➤ Relining of 6 courses on cylindrical area</li> </ul> <p><b>HP PROCESS PIPING</b></p> <ul style="list-style-type: none"> <li>➤ Replacement of No. 9 elbows</li> </ul>	<p><b>PETRONAS CHEMICALS FERTILIZER KEDAH</b> Gurun. Kedah Malaysia</p>	June / July 2021
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of 12.4 meters of cylindrical area</li> <li>➤ Repair of liner</li> <li>➤ Installation of supports for new Supercups tray</li> </ul>	<p><b>BRANCH OF PETROVIETNAM FERTILIZER AND CHEMICAL CORPORATION</b> Phu My – Vung Tau VIETNAM</p>	April / May 2021
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Partial relining</li> <li>➤ Repair and replacement of tray supports</li> <li>➤ Repair of existing liner</li> </ul>	<p><b>OMIFCO</b> Oman India Fertilizer Company SAOC SUR Sultanate of Oman</p>	February / March 2021
<p><b>TITANIUM AMMONIA CONDENSER</b></p> <ul style="list-style-type: none"> <li>➤ Remove of plugs</li> <li>➤ Partial retubing (68 tubes)</li> </ul>	<p><b>GPIC</b> Gulf Petrochemical Industries Co. Al-Manama BAHRAIN</p>	March 2020

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<p><b><u>TITANIUM STEAM CONDENSER</u></b></p> <ul style="list-style-type: none"> <li>➤ Removal of No. 5 tubes</li> <li>➤ Plugging of No. 5 + 5 holes</li> </ul>	<p><b>SABIC – Saudi Arabian Basic Company.</b> At <b>AR-RAZI</b> A SABIC AND JAPAN SAUDI ARABIA METHANOL COMPANY AL JUBAIL KINGDOM OF SAUDI ARABIA</p>	March 2020
<p><b><u>UREA SYNTHESIS REACTOR</u></b></p> <ul style="list-style-type: none"> <li>➤ Partial relining</li> <li>➤ Repair and replacement of tray supports</li> <li>➤ Repair of existing liner</li> </ul>	<p><b>OMIFCO</b> Oman India Fertilizer Company SAOC SUR Sultanate of Oman</p>	February / March 2020
<p><b><u>SOLID 25.22.2 HP STRIPPER</u></b></p> <ul style="list-style-type: none"> <li>➤ Modification of internals</li> <li>➤ Replacement of ferrules</li> </ul> <p><b><u>HP CARBAMATE SEPARATOR</u></b></p> <ul style="list-style-type: none"> <li>➤ Repair</li> <li>➤ Relining</li> </ul>	<p><b>YARA ITALIA SPA</b> At YARA ITALIA urea plant FERRARA, Italy</p>	November 2019
<p><b><u>UREA SYNTHESIS REACTOR</u></b></p> <ul style="list-style-type: none"> <li>➤ Relining of No. 2 courses</li> <li>➤ Replacement of No. 2 trays</li> <li>➤ Replacement of No. 2 elbows in the distributors</li> </ul>	<p><b>YARA ITALIA SPA</b> At YARA ITALIA urea plant FERRARA, Italy</p>	September / October 2019
<p><b><u>UREA SYNTHESIS REACTOR</u></b></p> <ul style="list-style-type: none"> <li>➤ Partial relining</li> <li>➤ Repair</li> </ul>	<p><b>CASALE SA</b> At <b>TOGLIATTIAZOT</b> Togliatti Russia</p>	September / October 2019
<p><b><u>UREA SYNTHESIS REACTOR</u></b></p> <ul style="list-style-type: none"> <li>➤ Replacement of neck liner and gasket seat on top manway</li> <li>➤ Relining of 5m</li> <li>➤ Repair of 100% of welds liner and tray supports</li> </ul>	<p><b>FERTILIZANTES NITROGENADOS</b> <b>VENEZUELA (FERTINITRO)</b> Barcelona VENEZUELA</p>	February / March 2019
<p><b><u>UREA SYNTHESIS REACTOR</u></b></p> <ul style="list-style-type: none"> <li>➤ Installation of new SUPERCUPS® TRAY #18</li> </ul>	<p><b>PETROVIETNAM CAMAU FERTILIZER</b> <b>JOINT STOCK COMPANY</b> Ca Mau Vietnam</p>	August 2018
<p><b><u>UREA SYNTHESIS REACTOR</u></b></p> <ul style="list-style-type: none"> <li>➤ Relining of 15.5m</li> </ul> <p><b><u>CARBAMATE CONDENSER</u></b></p> <ul style="list-style-type: none"> <li>➤ Partial relining of channel</li> </ul> <p><b><u>HP PROCESS PIPING</u></b></p> <ul style="list-style-type: none"> <li>➤ Modification</li> </ul>	<p><b>PETRONAS CHEMICALS FERTILIZER</b> <b>KEDAH</b> Gurun. Kedah Malaysia</p>	July / August 2018

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<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of the area between tray #14 and bottom tangent line</li> <li>➤ Replacement of nozzle N1</li> </ul> <p><b>CARBAMATE SEPARATOR</b></p> <ul style="list-style-type: none"> <li>➤ Rehabilitation</li> </ul> <p><b>HP PROCESS PIPING</b></p> <ul style="list-style-type: none"> <li>➤ Repair and modification</li> </ul>	<p><b>GPIC</b> Gulf Petrochemical Industries Co. Al-Manama BAHRAIN</p>	April 2018
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of top dome</li> <li>➤ Relining of 8.2 meters of cylindrical area</li> <li>➤ Repair of liner</li> </ul>	<p><b>BRANCH OF PETROVIETNAM FERTILIZER AND CHEMICAL CORPORATION</b> Phu My – Vung Tau VIETNAM</p>	November / December 2017
<p><b>BIMETALLIC UREA HP STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Shortening in-situ (without removing the stripper from its position)</li> <li>➤ Modification of the protrusion of tubes on the bottom tubesheet from 5mm to 18mm</li> <li>➤ Remaking of all bottom tube to tubesheet welds</li> </ul>	<p><b>KRIBHCO FERTILIZERS LTD.</b> PIPROLA, Shahajhnpur, UP INDIA</p>	September / October 2017
<p><b>BIMETALLIC UREA HP STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Shortening in-situ (without removing the stripper from its position)</li> <li>➤ Modification of the protrusion of tubes on the bottom tubesheet from 5mm to 18mm</li> <li>➤ Remaking of all bottom tube to tubesheet welds</li> </ul>	<p><b>IFFCO</b> Indian Farmers Fertilizer Co. AONLA Unit Bareilly, UP INDIA</p>	July/August 2017
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Complete replacement of titanium liner by cutting and re-welding the top portion of the pressure shell</li> </ul>	<p><b>CHITTAGONG UREA FERTILIZER LTD.</b> Chittagong, Bangladesh.</p>	March / July 2017
<p><b>BIMETALLIC UREA HP STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Shortening in-situ (without removing the stripper from its position)</li> <li>➤ Modification of the protrusion of tubes on the bottom tubesheet from 5mm to 18mm</li> <li>➤ Remaking of all bottom tube to tubesheet welds</li> </ul>	<p><b>IFFCO</b> Indian Farmers Fertilizer Co. AONLA Unit Bareilly, UP INDIA</p>	June / July 2016
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Removal and replacement of No. 1 liner course</li> <li>➤ Modification of carbamate inlet and solution outlet lines</li> </ul>	<p><b>YARA ITALIA SPA</b> At YARA ITALIA urea plant FERRARA, Italy</p>	May / June 2016
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Complete removal and replacement of titanium liner by cutting open the pressure shell</li> </ul>	<p><b>CHITTAGONG UREA FERTILIZER LTD.</b> Chittagong, Bangladesh.</p>	September / December 2015
<p><b>SOLID 25.22.2 HP STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Machining of the stripper tubes top end</li> <li>➤ Modification of the stripper ferrules</li> <li>➤ Design and fabrication of new grid</li> </ul>	<p><b>YARA ITALIA SPA</b> At YARA ITALIA urea plant FERRARA, Italy</p>	September / November 2015

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<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Second phase of relining</li> </ul> <p><b>SOLID 25.22.2 HP STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Supply of ferrules for Urea Stripper</li> </ul>	<p><b>YARA ITALIA SPA</b> At YARA ITALIA urea plant FERRARA, Italy</p>	September / November 2015
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Repair, modification and relining</li> </ul> <p><b>HP PROCESS PIPING</b></p> <ul style="list-style-type: none"> <li>➤ Modification</li> </ul>	<p><b>PETRONAS CHEMICALS FERTILIZER KEDAH</b> Gurun. Kedah Malaysia</p>	May / June 2015
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of 10.6m of cylindrical area.</li> </ul> <p><b>CARBAMATE SEPARATOR</b></p> <ul style="list-style-type: none"> <li>➤ Rehabilitation</li> </ul> <p><b>HP PROCESS PIPING</b></p> <ul style="list-style-type: none"> <li>➤ Repair and modification</li> </ul>	<p><b>GPIC</b> Gulf Petrochemical Industries Co. Al-Manama BAHRAIN</p>	April 2015
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Repair of titanium liner</li> </ul>	<p><b>CHITTAGONG UREA FERTILIZER LTD.</b> Chittagong, Bangladesh.</p>	November / December 2014
<p><b>UREA SYNTHESIS REACTOR</b></p> <p>Item R501-2:</p> <ul style="list-style-type: none"> <li>➤ Replacement of all tray supports</li> <li>➤ Installation of new trays</li> <li>➤ Repair of liner welds</li> <li>➤ Relining of top dome</li> </ul>	<p><b>STATE COMPANY OF SOUTHERN FERTILIZERS – SCF</b> Khor Al Zubair IRAQ</p>	September / October 2014
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Second phase of relining – relining of lower half and bottom dome.</li> </ul>	<p><b>BANGLADESH CHEMICAL INDUSTRIES CORPORATION</b> At <b>JAMUNA FERTILIZER COMPANY LTD</b> <b>TARAKANDI, JAMALPUR</b> BANGLADESH</p>	June / July 2014
<p><b>UREA SYNTHESIS REACTOR</b></p> <p>Item R501-1:</p> <ul style="list-style-type: none"> <li>➤ Replacement of all tray supports</li> <li>➤ Installation of new trays</li> <li>➤ Repair of liner welds</li> <li>➤ Relining of top dome</li> </ul>	<p><b>STATE COMPANY OF SOUTHERN FERTILIZERS – SCF</b> Khor Al Zubair IRAQ</p>	May 2014
<p><b>SOLID 25.22.2 HP UREA STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Emergency repair</li> </ul>	<p><b>KOCH FERTILIZER CANADA, ULC.</b> Brandon (MB) CANADA</p>	December 2013
<p><b>METHANOL CONVERTER</b></p> <ul style="list-style-type: none"> <li>➤ Repair and re-welding of 304H and Incoloy 800 tubes</li> </ul>	<p><b>OMAN METHANOL</b> Oman</p>	December 2013
<p><b>AMMONIA CONVERTER</b></p> <ul style="list-style-type: none"> <li>➤ Repair under Nitrogen blanket</li> </ul>	<p><b>PROMAN A.G.,</b> Germany At: <b>CNC AMMONIA PLANT</b> Trinidad and Tobago</p>	November 2013

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<p><b><u>CARBAMATE CONDENSER</u></b> ➤ Emergency repair</p>	<p><b>PETRONAS CHEMICALS FERTILIZER KEDAH</b> Gurun. Kedah Malaysia</p>	October 2013
<p><b><u>TITANIUM HP UREA STRIPPER</u></b> ➤ Replacement of top channel <b><u>HP PROCESS PIPING</u></b> ➤ Modification – replacement of spools</p>	<p><b>SABIC Saudi Basic Industries Co.</b> At: <b>SAFCO IBN AL BAYTAR PLANT</b> Al Jubail KINGDOM OF SAUDI ARABIA</p>	April 2013
<p><b><u>UREA SYNTHESIS REACTOR</u></b> ➤ Relining of 10.6m of cylindrical area. <b><u>HP PROCESS PIPING</u></b> ➤ Replacement of reactor-o-stripper and carbamate separator-to-reactor line</p>	<p><b>GPIC</b> Gulf Petrochemical Industries Co. Al-Manama BAHRAIN</p>	November 2012
<p><b><u>UREA SYNTHESIS REACTOR</u></b> ➤ Relining of 8m of cylindrical area <b><u>HP PROCESS PIPING</u></b> ➤ Modification, replacement of elbows and spools</p>	<p><b>PETRONAS CHEMICALS FERTILIZER KEDAH</b> Gurun. Kedah Malaysia</p>	September 2012
<p><b><u>AMMONIA CONVERTER</u></b> ➤ Extensive repair <b><u>HP PROCESS PIPING</u></b> ➤ Partial replacement</p>	<p><b>KAFCO</b> Karnapuli Fertilizer Company LTD. Chittagong BANGLADESH</p>	May 2012
<p><b><u>TITANIUM HP UREA STRIPPER</u></b> ➤ Emergency repair of titanium liner</p>	<p><b>SABIC Saudi Basic Industries Co.</b> At: <b>SAFCO IBN AL BAYTAR PLANT</b> Al Jubail KINGDOM OF SAUDI ARABIA</p>	January / February 2012
<p><b><u>UREA SYNTHESIS REACTOR</u></b> ➤ Relining of top dome and 8m of cylindrical portion</p>	<p><b>YARA ITALIA SPA</b> At YARA ITALIA urea plant FERRARA, Italy</p>	May / June 2011
<p><b><u>TITANIUM HP UREA STRIPPER</u></b> ➤ Relining of top channel</p>	<p><b>SABIC Saudi Basic Industries Co.</b> At: <b>SAFCO IBN AL BAYTAR PLANT</b> Al Jubail KINGDOM OF SAUDI ARABIA</p>	April / May 2011
<p><b><u>UREA SYNTHESIS REACTOR</u></b> ➤ Replacement of top manway liner and gasket seating ring</p>	<p><b>SABIC Saudi Basic Industries Co.</b> At: <b>SAFCO IBN AL BAYTAR PLANT</b> Al Jubail KINGDOM OF SAUDI ARABIA</p>	April 2011
<p><b><u>ZIRCONIUM HP UREA STRIPPER</u></b> ➤ Inspection and repair.</p>	<p><b>PROFERTIL</b> Bahia Blanca ARGENTINA</p>	September 2010

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<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of Urea Total Recycle Secondary Reactor.</li> </ul>	<p><b>KOCH FERTILIZER CANADA, ULC.</b> Brandon (MB) CANADA</p>	June / July 2010
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of top dome and of 22.5 meters of the cylindrical portion.</li> <li>➤ Supply of bolts, nuts and washers for the sieve trays.</li> </ul>	<p><b>BANGLADESH CHEMICAL INDUSTRIES CORPORATION</b> At <b>JAMUNA FERTILIZER COMPANY LTD</b> Tarakandi, Jamalpur BANGLADESH</p>	April / May 2010
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of the area included between tray #1 and tray #5.</li> <li>➤ Repair of liner welds.</li> </ul> <p><b>HP PROCESS PIPING</b></p> <ul style="list-style-type: none"> <li>➤ Modification of high pressure piping for the installation of a new stripper.</li> </ul> <p><b>BIMETALLIC HP UREA STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Repair of the tube-to-tubesheet welds and the channel liner of the old stripper</li> </ul>	<p><b>GPIC</b> Gulf Petrochemical Industries Co. Al-Manama BAHRAIN</p>	February / March 2010
<p><b>TITANIUM HP UREA STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Repair of liner and tube-to-tubesheet welds and replacement of cover strips.</li> </ul>	<p><b>CHONGQING JIANGFENG CHEMICAL COMPANY</b> Baitao Town, Fuling District, Chongqing CHINA</p>	November 2009
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Supply and installation of top hoist.</li> <li>➤ Repair of liner welds.</li> <li>➤ Supply and installation of No. 5 new sieve trays.</li> <li>➤ Supply of material for overflow pipe.</li> </ul>	<p><b>PETRONAS CHEMICALS FERTILIZER KEDAH</b> Gurun. Kedah Malaysia</p>	August 2009
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Emergency repair of the liner welds.</li> </ul>	<p><b>PETRONAS CHEMICALS FERTILIZER KEDAH</b> Gurun. Kedah Malaysia</p>	December 2007 / January 2008
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Replacement of the gasket seating ring on the manhole flange.</li> <li>➤ Relining of the top dome and 1.5 meters of the cylindrical portion.</li> <li>➤ Repair of liner welds.</li> <li>➤ Supply and installation of No. 9 new sieve trays.</li> </ul> <p><b>BIMETALLIC HP UREA STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Repair of tube-to-tubesheet welds.</li> </ul>	<p><b>GPIC</b> Gulf Petrochemical Industries Co. Al-Manama BAHRAIN</p>	November 2007
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Relining of 7.5 meters of the cylindrical portion between tray #5 and tray #9.</li> <li>➤ Supply and installation of load-limiting device for the top hoist.</li> </ul> <p><b>TITANIUM HP UREA STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Relining of the top channel.</li> </ul>	<p><b>SABIC Saudi Basic Industries Co.</b> At: <b>SAFCO IBN AL BAYTAR PLANT</b> Al Jubail KINGDOM OF SAUDI ARABIA</p>	June 2007

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<p><b>AMMONIA PRIMARY REFORMER</b></p> <ul style="list-style-type: none"> <li>➤ Re-design and replacement of No. 1 complete coil</li> <li>➤ Replacement of No. 2 headers and No. 1 row of finned tubes on a second coil</li> <li>➤ Replacement of No. 1 header in a third coil.</li> </ul> <p><b>SOLID 25.22.2 HP STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Modification of gasket type from Delta to Cam Profile, with replacement of the gasket seating ring, on the high pressure flanges.</li> <li>➤ Supply of ferrules and ferrule stay grid for No. 2 strippers.</li> </ul> <p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Modification of gasket type from Delta to Cam Profile, with replacement of the gasket seating ring, on the manhole flange.</li> </ul>	<p><b>YARA ITALIA SPA</b>            Ferrara            ITALY</p>	<p>October 2006</p>
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Repair of tray supports</li> </ul>	<p><b>FERILIZANTES NITROGENADOS DE VENEZUELA (FERTINITRO)</b>            Barcelona, VENEZUELA</p>	<p>October 2005</p>
<p><b>UREA SYNTHESIS REACTOR</b></p> <ul style="list-style-type: none"> <li>➤ Installation of load-limiting device in the reactor's top hoist.</li> <li>➤ Installation of new liner strips over the existing liner at tray #13 and #14 elevation.</li> <li>➤ Repair of liner welds.</li> <li>➤ Replacement of overflow pipe.</li> </ul> <p><b>H.P. PROCESS PIPING</b></p> <ul style="list-style-type: none"> <li>➤ Replacement of stub ends</li> </ul> <p><b>BIMETALLIC H.P. UREA STRIPPER</b></p> <ul style="list-style-type: none"> <li>➤ Repair of bimetallic stripper tube-to-tubesheet welds.</li> </ul>	<p><b>GPIC</b>            Gulf Petrochemical Industries Co.            Al-Manama, BAHRAIN</p>	<p>June 2005</p>